

43

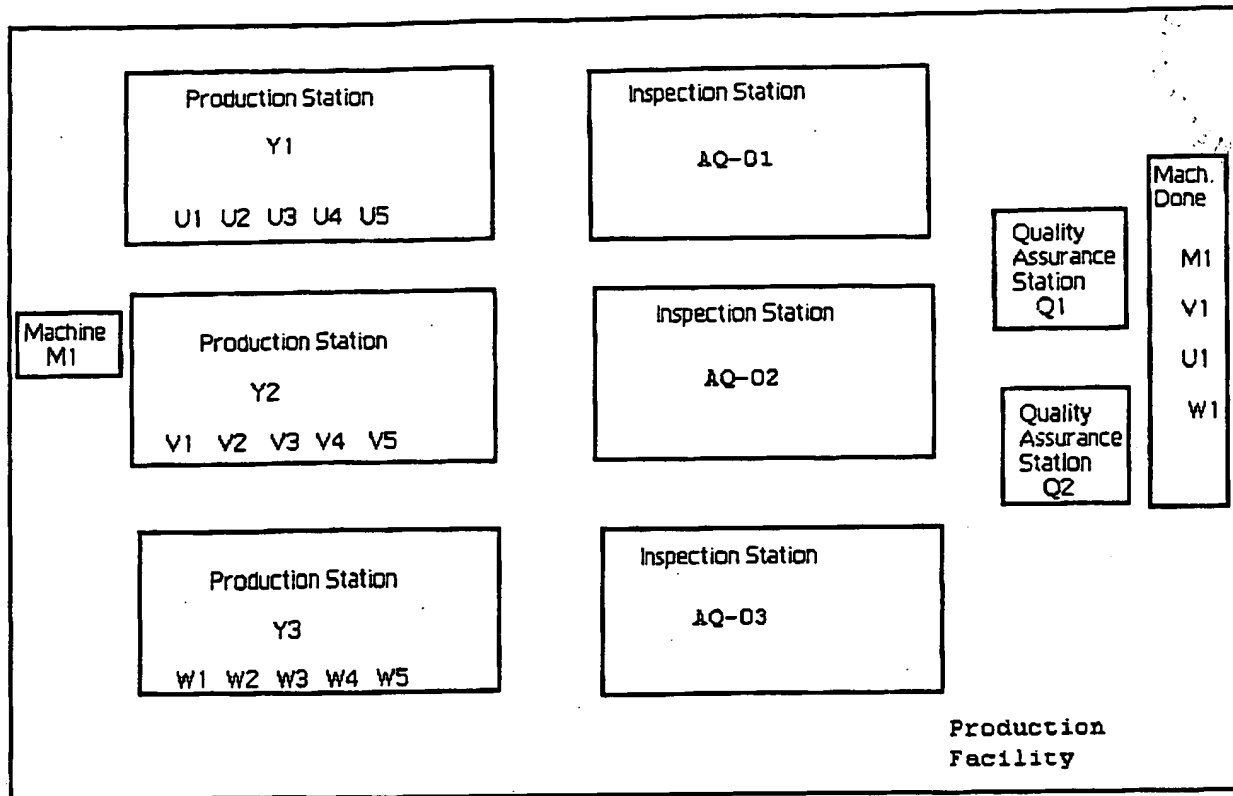


Figure 1

TOP SECRET

T06020" 40542860

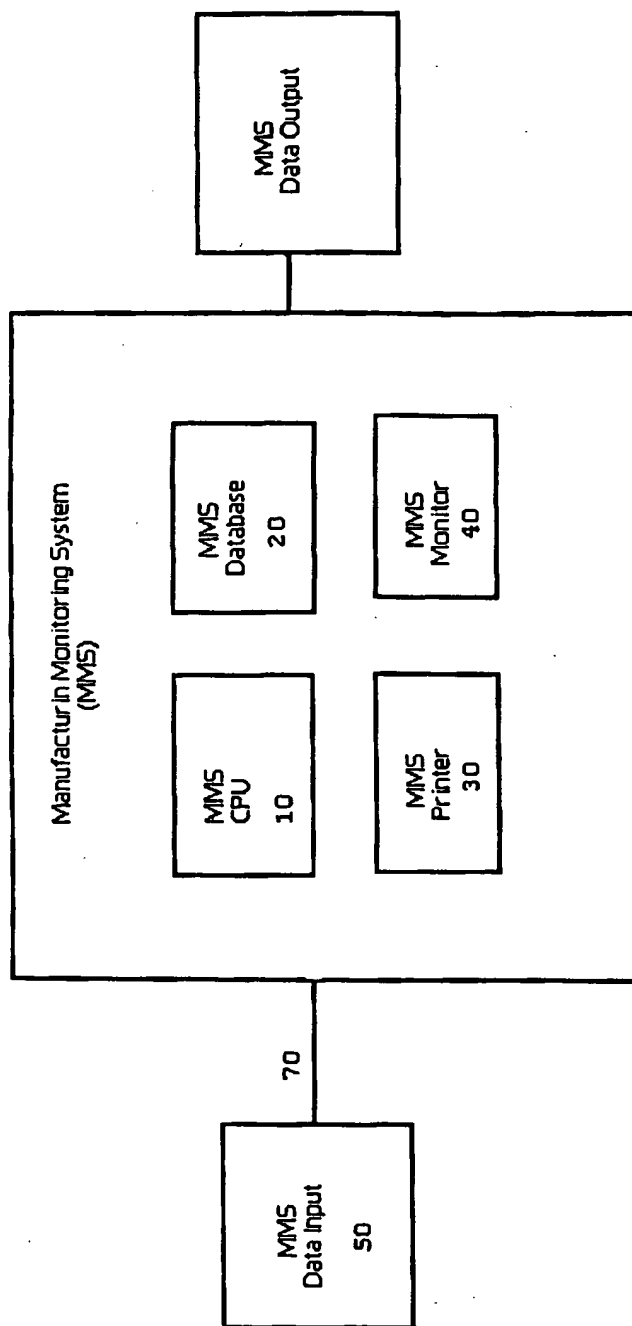


Figure 2

106020 4052860

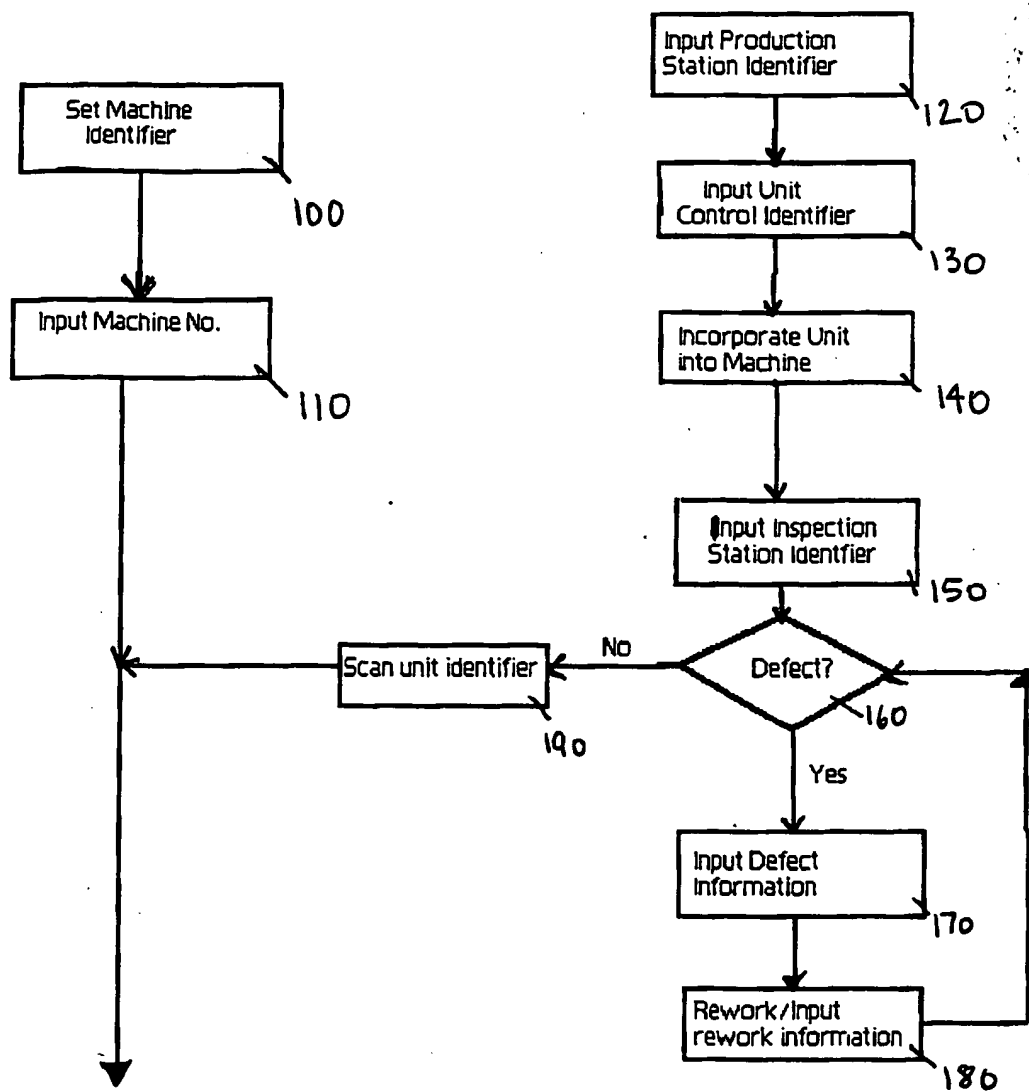


Figure 3

191

Serial No []

Machine No 2299110016

192

Date 5/31/00

Month May-00

List All QA defect

Print Out Traveler

List All QA Insp. Mach

Exit

QA Insp. Name []

Inspection Date []

Log on

Log off

Alicia - 00073

Ellen - 02120

Em - 01945

Heriberto - 00369

Rita - 00406

Rosa - 02365

Spicorro - 00461

Victor - 04508

193

Insp Station []

Employee # []

Defect Time []

194

Defect []

195

Grade []

Responsible []

Repair []

Inst. Recycle Time []

Note []

196

197

198

199

Figure 3A

120 V-60 Hz

Traveler - Machine Record

Ricoh
Aficio 650

[illegible]

Figure 4

0982507-07001

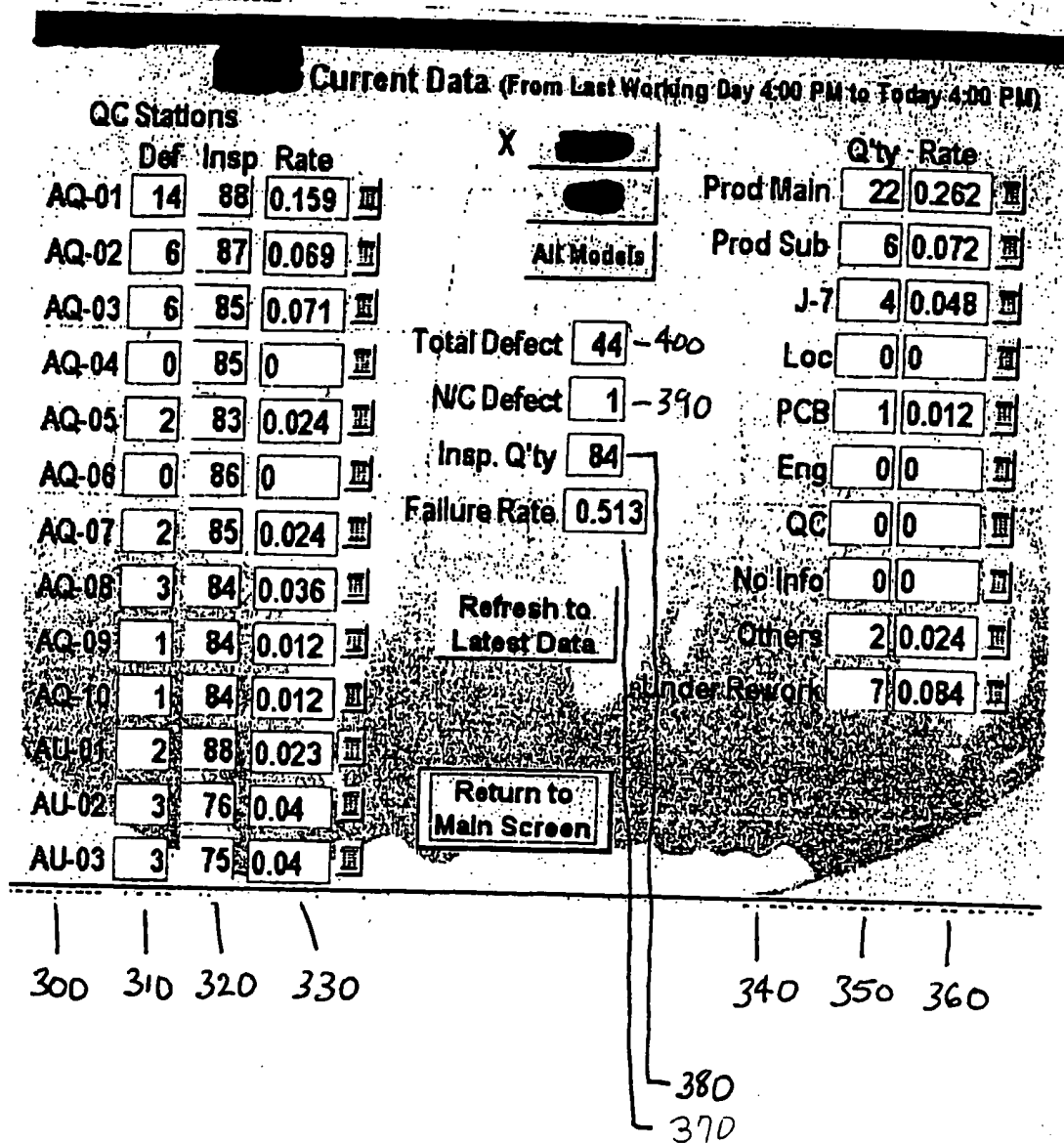


Figure 5

T06020" 205/2860

400 410 420 430 440 450 460

Machine No	Insp St	Defect	Repair	Restor's	Prod	Detect Time
9350050200	AQ-01	Disch on (2) per rear mach fan	Corrected	PROD	AE-07	5/30/00 7:53:36 AM
9350050168	AQ-01	Disch on (273) Paper back board	Connected the connector	PROD	AE-07	5/25/00 4:53:37 PM
9350050177	AQ-01	Harness out of the saddle (rear side mach base)	Put into the clasp	PROD	AE-07	5/25/00 4:03:41 PM
9350050254	AQ-01	Incomplete locked: Ferrite Core	Assy closed (Ferrite)	PROD	AE-07	5/30/00 2:01:58 PM
9350050238	AQ-01	Loose rivet: paper back frame	Retighten	PROD	AE-07	5/30/00 12:50:25 PM
9350050220	AQ-01	M/M Duct fan	Renourished	PROD	AE-05	5/30/00 10:01:01 AM
9370050011	AQ-01	M/S ferrite power cord				5/30/00 3:32:19 PM
9350050252	AQ-01	M/S screw: Duct fan				5/30/00 3:24:30 PM
9350050252	AQ-01	M/S screw: Duct fan (1)				5/30/00 1:25:52 PM
9350050202	AQ-01	M/S screw: Duct fan bkt (1)	Installed (SCREW)	PROD	AE-01	5/30/00 8:11:51 AM
9350050248	AQ-01	M/S torrel recycle bkt. Screws on rear side	Installed the screws	PROD	AE-11	5/30/00 1:01:58 PM
9350050243	AQ-01	Mis-routed black hse. Power supply	PTA #5 error (installed the saddle)	PROD	AE-02	5/30/00 12:37:00 PM
9350050177	AQ-01	No display: operation panel	Assy put correct position (hardware)	PROD	AE-02	5/25/00 4:04:24 PM
9350050233	AQ-01	No display: operation panel	Replace BICU replaced	J-7		5/30/00 11:12:52 AM
9350050209	AQ-01	No power: machine	Replaced scanner PCB	J-7		5/30/00 9:24:40 AM
9350050205	AQ-01	SC 366 light stay on	BICU CN-301 distorted (corrected) Err	PROD	AE-10	5/30/00 8:24:02 AM
			Replaced BICU pcb	J-7		

Figure 6

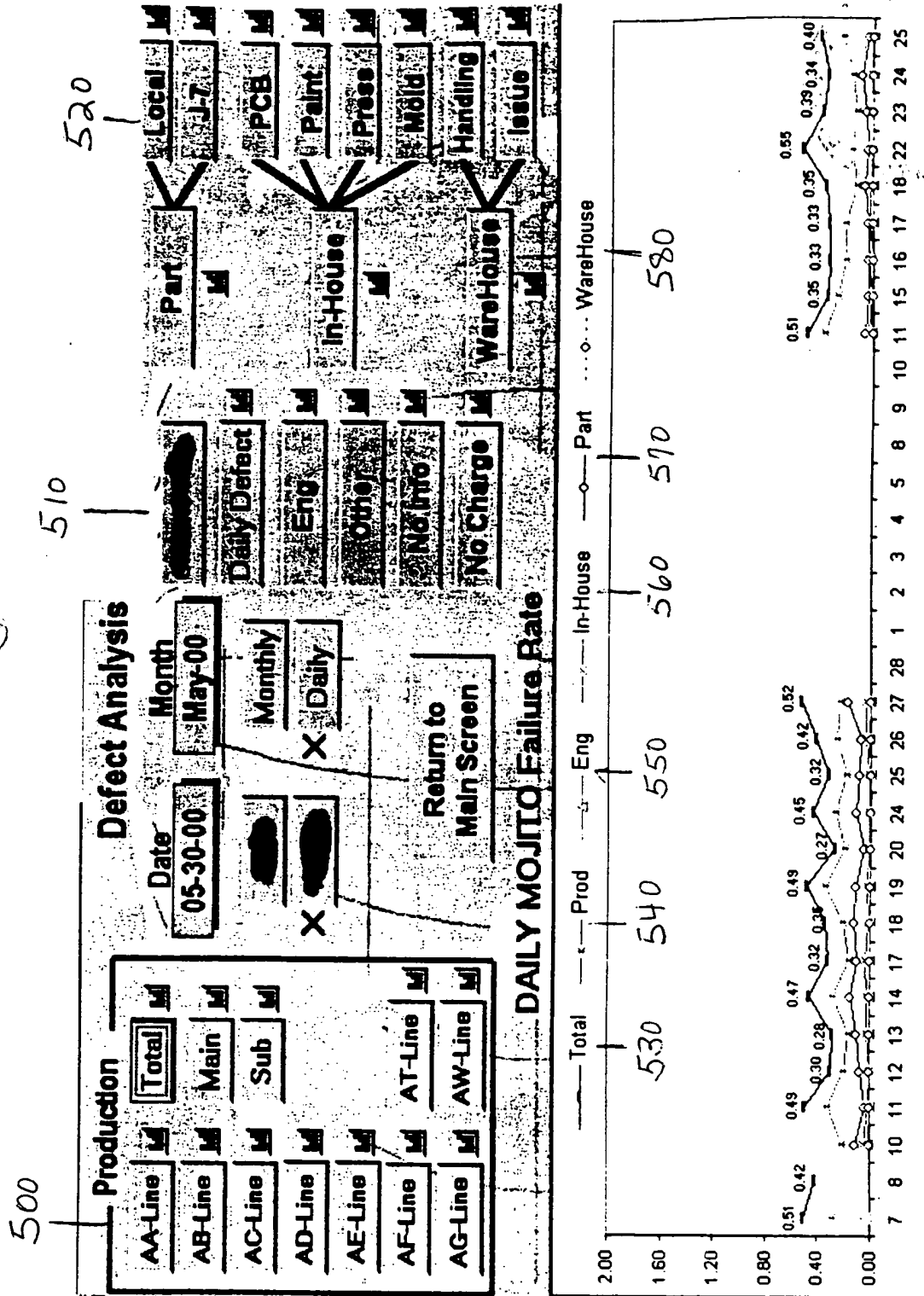


Figure 7

FO6070" 20522860

Date	600		610		620		630		640		650		660		670		680		690		700		710	
	Input		QC Output		Packing Output		Work in Process		Total		Total		Total		Total		Total		Total		Total		Total	
5/25/00	95	95	93	93	101	101	82	0	82	0	82	0	82	0	82	0	82	0	82	0	82	0	82	0
5/24/00	95	95	100	100	102	102	88	0	88	0	88	0	88	0	88	0	88	0	88	0	88	0	88	0
5/23/00	96	96	105	105	115	115	95	0	95	0	95	0	95	0	95	0	95	0	95	0	95	0	95	0
5/22/00	82	82	78	78	57	57	114	0	114	0	114	0	114	0	114	0	114	0	114	0	114	0	114	0
5/18/00	94	94	85	85	86	86	89	0	89	0	89	0	89	0	89	0	89	0	89	0	89	0	89	0
5/17/00	91	91	87	87	115	115	81	0	81	0	81	0	81	0	81	0	81	0	81	0	81	0	81	0
5/16/00	94	94	90	90	60	60	105	0	105	0	105	0	105	0	105	0	105	0	105	0	105	0	105	0
5/15/00	86	86	90	90	94	94	71	0	71	0	71	0	71	0	71	0	71	0	71	0	71	0	71	0
5/11/00	93	93	85	85	82	82	79	0	79	0	79	0	79	0	79	0	79	0	79	0	79	0	79	0
5/10/00	66	7	73	7	1	1	68	5	74	5	74	5	74	5	74	5	74	5	74	5	74	5	74	5
5/9/00	91	91	85	85	84	84	72	0	72	0	72	0	72	0	72	0	72	0	72	0	72	0	72	0
5/8/00	73	73	70	70	81	81	65	0	65	0	65	0	65	0	65	0	65	0	65	0	65	0	65	0
5/5/00	62	62	64	64	1	1	63	0	63	0	63	0	63	0	63	0	63	0	63	0	63	0	63	0

Figure 8

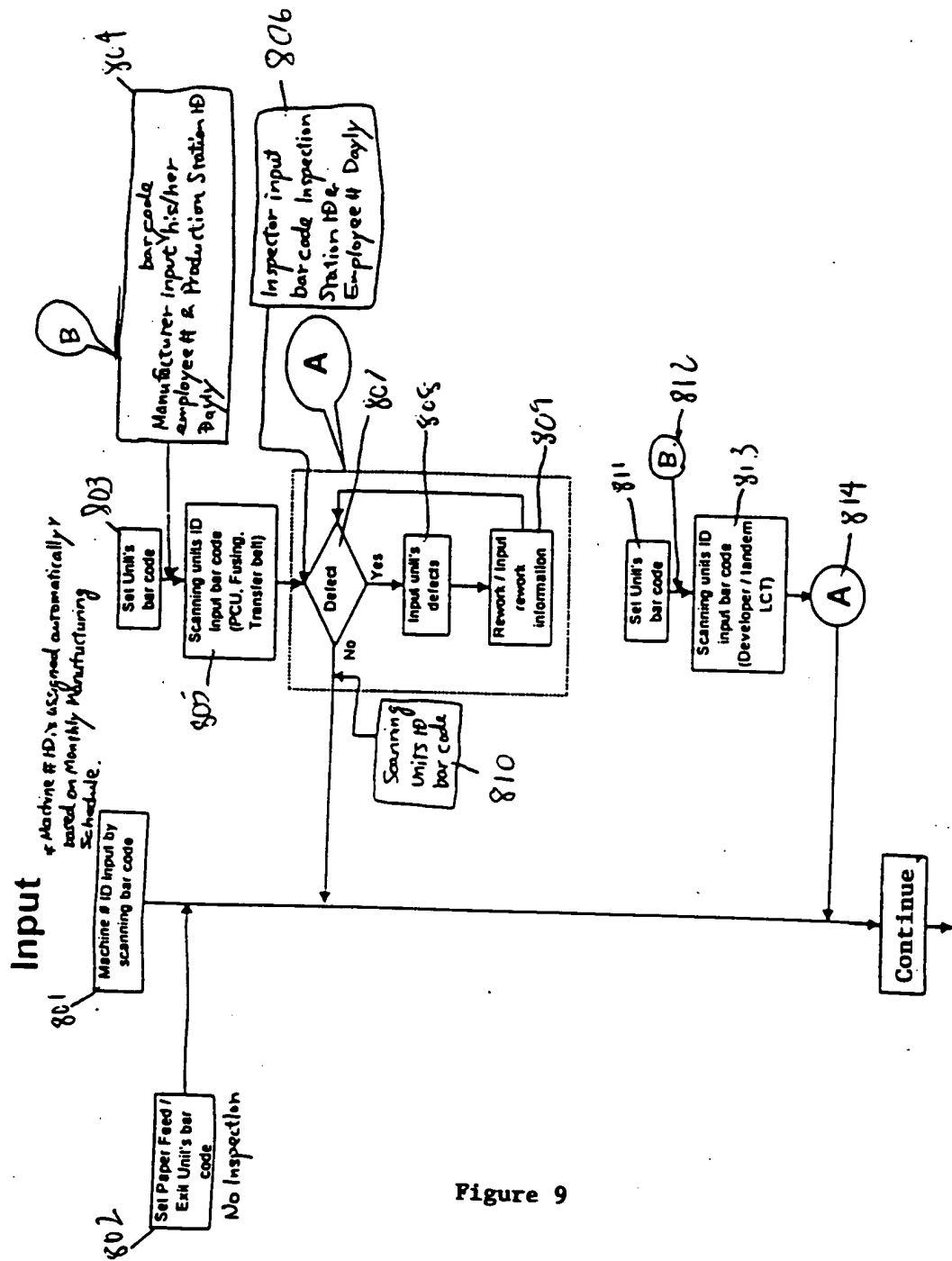


Figure 9

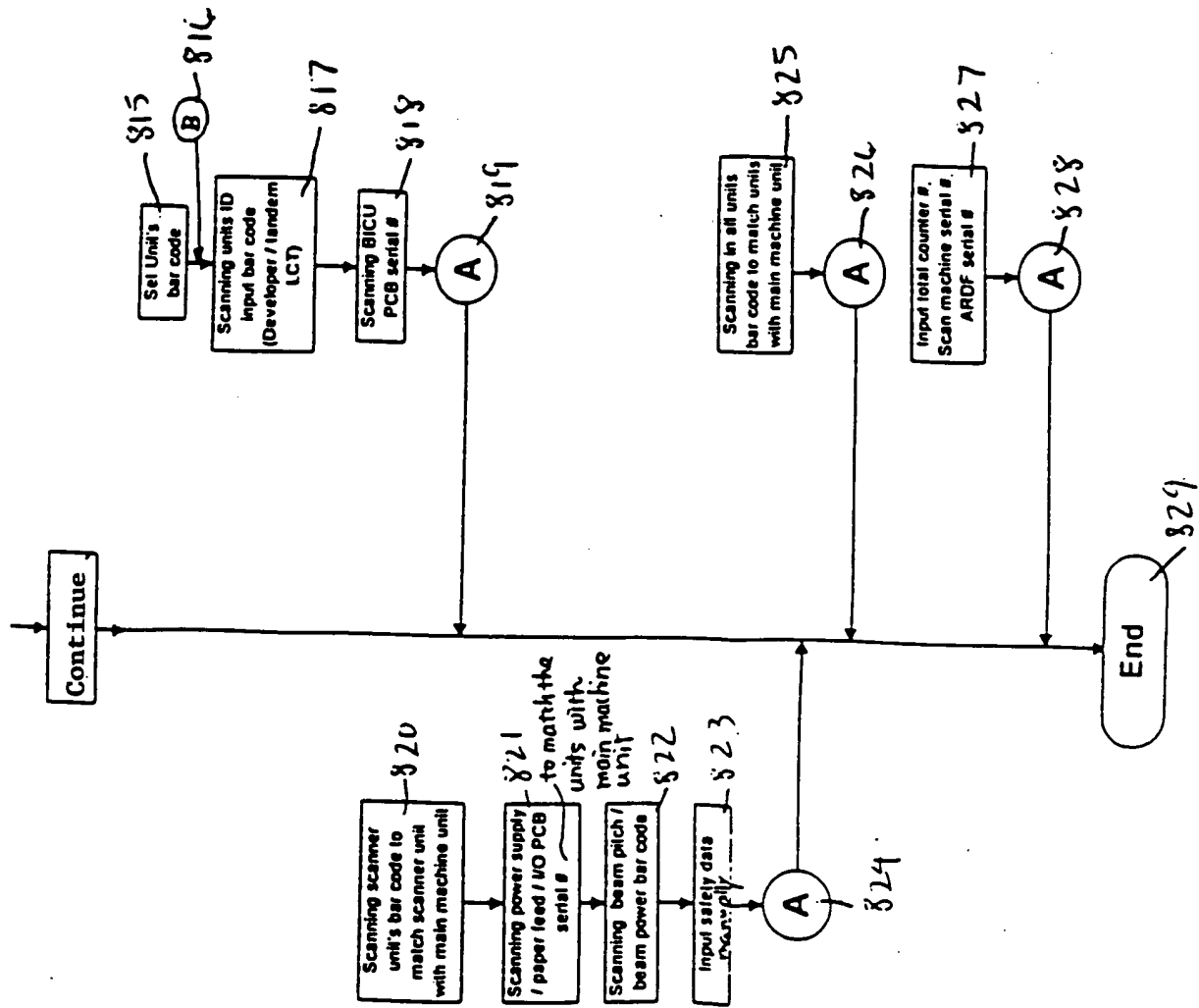


Figure 9A